

## **UPDATE** Date: 09/23/2022

# $HCO_2-G4$ **MASTER MODULE FOR PROCESS CONTROL OF R744 REFRIGERATION PLANTS**

NOTICE i Features and connection diagram updated! Label the page 1-38 in the current product overview 2022 as invalid! Use the HCO<sub>2</sub>-G4 update only! • 98



#### **Features**

- Plant-specific installation of control circuits
  Start-up support with special start-up mode

- High pressure control and medium pressure control with up to 2 valves
  Analogue gas cooler control or via Modbus interface in 2 groups with functions for cleaning, additional cooling, emptying and sub-area shutdown
  Refrigerant level monitoring in collector and MT/LT separators with level switches or filling level probes, flooding of MT and LT cold locations
  Oil return and oil pressure control
- Compressor protection via load shedding
   Liquid injection and hot gas bypass with optional partial load reduction

- Liquid injection and not gas bypass with optional partial road reduction
   Parallel compression with 1 modulating and 2 multi-step compressors, load shedding
   Ejector operation for Wurm ejectors: gas (3 x modulated) and liquid (1 x modulated) incl. control of the valves mounted on the suction side
   Air conditioning at medium pressure level with pump control incl. safety functions
   Heat recovery: up to 2 heat recovery units, 7-stepped sequences for desuperheating, power increase, GC fan shut-down, GC bypass, GC heat
- Heat recovery: up to 2 near recovery units, 7-stepped sequences for desupernearing, power increase, so han shurdown, so bypass, so heat pump, 2 external heat sources
  Heating up operation with optional reservoir control (electric heating element, pumps)
  Heat pump control: 1 GC heat pump and up to 2 external heat pumps in the refrigerant circuit at MT1, MT2 or LT level including defrosting, outside temperature-controlled rack shift and optional compressor decoupling in heat pump operation
- Can be locked to prevent unwanted parameter adjustment (SAC Security Access Control) CAN bus connection by patch cable and push-in terminals

- Wurm G4 control concept and innovative user interface with 1-finger operation
   Graphical display with backlighting, plain text, 6 operating keys, and 1 Info key
   Context-sensitive Help with links to the paperless info Wurm-App
- Direct navigation by Quicklink
- Fastening in the installation frame, or individual installation without frame
   Connection to the Wurm system via Wurm CAN communication bus (C-BUS) and FRIGODATA XP

#### Technical data

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Power supply	230V~, +10% / -15%, 50Hz, max. 13VA	
Display	Graphical display with backlighting 1 x red LED, flashes in case of fault 1 x green LED, for parameter adjustment 1 x yellow LED, for C-BUS operating status 1 x yellow LED, for F-BUS operating status	
C-BUS communication	3-conductor CAN bus interface, shielded, galvanically isolated, push-in terminals 2.5mm² / RJ45 socket and switchable terminating resistor for communication with system devices	
F-BUS communication	3-conductor CAN bus interface, shielded, galvanically isolated, push-in terminals 2.5mm² / RJ45 socket and switchable terminating resistor for communication with field modules	
Modbus communication	mmunication 3-conductor Modbus RTU, galvanically isolated, RJ45 socket	
Digital inputs	Digital inputs 6 x 24V=, self-powered, 5mA approx. per input, push-in terminals 2.5mm <sup>2</sup>	
Digital outputs	Digital outputs         8 x normally open contact with common supply, 1A, rated voltage 230V~, push-in terminals 2.5mm <sup>2</sup> Dimensions         (W x H x D) 109 x 109 x 92mm	
Dimensions		
Housing	g Plastic, foil	
Fastening	In MGR installation frame, individual installation with ZEM	
Ambient temperature	Operation: 0+55°C, storage: -25+70°C	

RIGOLINK



# **H**IGOLINK

		Technical data
Ambient temperature	Operation: 0+55°C, storage: -25+70°C	
Weight	About 650g	
CE conformity	<ul> <li>2014/30/EU (EMC Directive)</li> <li>2014/35/EU (Low Voltage Directive)</li> </ul>	(€
EAC conformity	<ul> <li>TR CU 004/2011</li> <li>TR CU 020/2011</li> </ul>	EAC
	RoHS II	

### Scope of supply

Terminating resistor for F-BUS

		Accessories	
MGR	MGR         Installation frame for master modules, switch cards and dummy plates           ZCB         Pre-assembled cables and adapters		
ZCB			
ZEM	Clamping device for frameless installation of master modules G3 and G4	device for frameless installation of master modules G3 and G4	
ZCB-ADP/MODPAT	ZCB-ADP/MODPAT Modbus adapter for master modules with Modbus connection		